



Note: It is easier to complete installation with removal of a front seat, but not necessary.

Step 1: Remove the front seat belt bolt from the B-Pillar mount, as well as the upper headliner hook from the driver and passenger sides.

Step 2: Remove the foldable rear seat backs, by removing the outboard screw and sliding it away from the inboard pivoting pin. Unscrew and remove attached carpeting.

Step 3: Remove rear outboard seatbelt.

Step 4: Install the R-1970 and R-1971 B-Pillar brackets with the existing seatbelt bolt and tighten. Place the R-1025 Harness Truss into position on the B-pillar brackets.



Step 5: Insert the vertical supports into the bar mounts of the B-Pillar brackets. The fixed end goes to the b-pillar, and the adjustable end with the lock ring goes to the lower rear mounts. Thread the shoulder bolts through the bar mount and vertical supports on the B-pillar.



Step 6: Position the rear brackets and loosely install the rear seatbelt bolts with R-7020-51 washers. Bolts (Zinc Grade 8) are provided if original hardware is missing.

Step 7: Position the bottom of the vertical supports between the body and the rear brackets. Adjust the vertical support as needed while bringing the rear bracket flush.



Step 8: The back most hole on the rear bracket will sleeve over the back rest pivot point. Use the button head screw found in the R-1901 hardware package with the R-7085-51 collar spacer to snug the rear of the bracket to the body of the car while tightening the seat belt bolt. Do not over torque the button head screw to avoid stripping.



Step 9: When the bracket is tight use the black oxide bolts to tighten the vertical supports to the brackets.

Step 10: Tighten the upper mount of the vertical support. Use the R-1980 Lock ring wrench to tighten the adjustable vertical supports lock ring.



Step 11: Install the rear bar brace, R-1972. First place the tabbed end under the passenger side rear mount, and lightly thread the nylock nut and stainless steel bolt together with washers on either end. Adjust the eye bolt on the other end until it lines up with the hole on the driver side rear bracket. Tighten the bar to the brackets, and then tighten the jam nut on the eye bolt.



Step 11: Reinstallation of the R-1025 harness truss can now occur if one was previously installed in the car. If one is being installed for the first time refer to its installation instructions and proceed.

Performance driving events are by nature potentially hazardous to your health. Brey-Krause Mfg. Co. Inc. shall not be liable for injury, consequential, or other types of damages resulting from the use or misuse of our products. Proper installation of these parts is critical and should only be done by a professional shop.