

R-1115

C5 HARNESS MOUNT BAR

Fits '97-present C5 coupes & fixed roof coupe

The R-1115 Harness Mount Bar has been designed tested to provide a mounting point for the shoulder harness portion of a five point harness in C5 coupe and hardtop model Corvettes. To mount the lap and anti-sub strap order bk part number R-9115 lap belt mounting kit.

Step 1

Remove both shoulder strap "D" rings. This is done by unsnapping the plastic escutcheon to expose the mounting bolt. Remove the bolt using a torx T-500 socket. Note: this is a special socket designed for seat belt hardware available at any automotive supplier ie.: Snap On, MAC, KD Tools, etc.



Figure 1

Step 2

Position main bar between "D" ring mounting points. Install spacer (3/4" long). Then bar, "D" ring and stepped spacer. Fasten with supplied bolt. Do not tighten at this time.

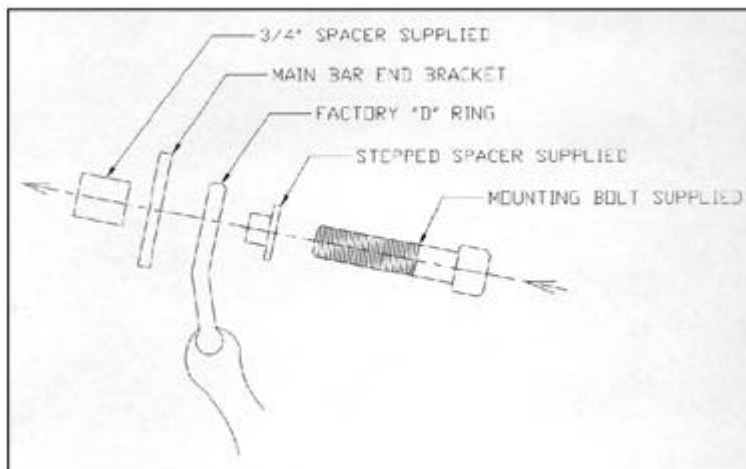


Diagram For Step Two

Step 3

Move seats forward to expose the outside rear seat track mounting points (see below). Remove nut.



Figure 3

Step 4

Position the support rods by placing the bracket end over the outside of the support rod tab located on the main bar. Note: there are LH and RH support rods. The correct location places the tube rearward and closest to the doorsill. Use supplied nuts to fasten the bracket end and the supplied bolts and nuts to fasten the adjustable end to the main bar as shown below.



Figure 4

Step 5

Tighten all bolted connections.

Step 6

Bar is designed to have shoulder straps wrap mounted around main tube, **Do not mount to harness guides**. A sternum strap is recommended when used with factory seats.

Final installation should look like this:



Final Installation